

985 TM 92156

~~56-15429-1A~~

+0.020, 31.

OVER-PIN DIA VARIATION
IN THE SAME DISK TO
BE OF MAX 0.25
UNSPECIFIED WETS TO COMPLY
WITH PURCHASE SPEC NOTICE
ZBF 36-190-2

8 51-テス7内ノオバピン経ノバツキ
ノ範圍ハ0.25以内ノ上。
9 指示ナキ項目ハ増入仕後連絡
40 半間仕仕理28ハ6 1902-也。

PROVIDED, TO WINDING.
- DIRECTION VIEWED FROM
FACES A AND B TO BE
IN SAME DIRECTION.
REMOVE ADON TO POS
OF GROOVE BOTTOM TO
A WIDTH OF 1 mm OR
LESS AS SHOWN ON RH
SIDE FIG. (HATCHED
SECTION).

A. SINGLE LATER SPIRAL OIL GROOVE (ON BOTH SIDES)
B. OIL GROOVE (ON BOTH SIDES)
EQ DIST: F 12 P.C. ON EACH SIDE

B EA-SIDE
12

DETAIL OF CUTHIN AND CUT-UP SECTION OF SPIRAL GROOVE
 螺紋切面及切上部詳細尺度不定
 SCALE INDEFINITE

OIL GROOVE A 油溝

DETAIL OF OIL GROOVE 油溝詳細 尺度不定 (油溝ハ機械加工ノト)
SCALE INDEFINITE MACHINE-FINISH OIL GROOVE

DETAIL: SECTION P
SCALE INDEFINITE

1. THIS Dwg. REPRESENTS A DISK MFD. BY DAIKIN R/H K.K. /
2. REMOVE BURRS.
3. HARDNESS OF HARDENED LAYER FOR SECTION Q: MIN. HRC 40

TEMPERING TEMP: 250°C

4 CORE PLATE MAY BE PINCHED.
5 RELATIONSHIP OF GROOVES BETWEEN
FACE AND BACK TO BE
15 ± 3°
6 FOR (2) MAT. USE ONE
SHEET. (SECTIONED SHEET
PROHIBITED).

NEXT ASSY.:

1.9857M 01005 - 10 Nos.

2.953 TM 02013 - 10 NOV

7. SURF ROUGHNESS AFTER GRINDING FACES a AND b TO BE
OF $\frac{125}{25}$ ON GROUND SURF (EXCEPT FOR STRUCTURAL
SURF.) -

02	(FACING)	RAYFLEX	2	(C-6475-#)
01	(PLATE)	CI101-01	1	E38 (S&B 1045/16)
SL NO.	DESCRIPTION	MATERIAL	QTY	REMARKS

三角去		WEIGHT 2.20					
省	市	县	乡	86.8.7	第	页	
DISK				985 TM S			

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